

Direct insertion type

# Zirconia Oxygen Gas Analyzers

Detector type: ZFK8 / Transmitter type: ZKM

**Zirconia oxygen gas analyzer, ideal for combustion control**



ZKM2



ZKM1



ZFK8

- Modular detector design allows easy field replacement of zirconia element
- Enhanced safety design with integrated and remote power isolation functions
- High-speed response of 4 to 7 seconds
- Case structure available in two types: IP66 and IP67
- May be programmed without opening the case cover (ZKM1)
- Direct insertion system eliminates the need for gas sampling devices

# Energy Saving and Environmentally Friendly

Fuji's zirconia oxygen gas analyzers are widely used; not only in industries of high energy consumption, such as steel, power, petroleum/petrochemicals, ceramics, paper/pulp, food, and textile industries, but also in various combustion facilities, such as garbage incinerators and medium-to-small sized boilers, as combustion controllers, achieving a significant energy-saving effect. The oxygen concentration control ensures complete combustion, thus reducing CO<sub>2</sub>, SO<sub>x</sub>, and NO<sub>x</sub> emissions and helping prevent global warming and air pollution.

The transmitter is available in two case structures: IP66 and IP67.



Transmitter <IP67>  
(Type: ZKM2)



Transmitter <IP66>  
(Type: ZKM1)



Zirconia oxygen detector  
(Type: ZFK8)



Detector with flow  
guide tube

## Easily replaceable zirconia element



## Settings may be made from the front panel without opening the cover



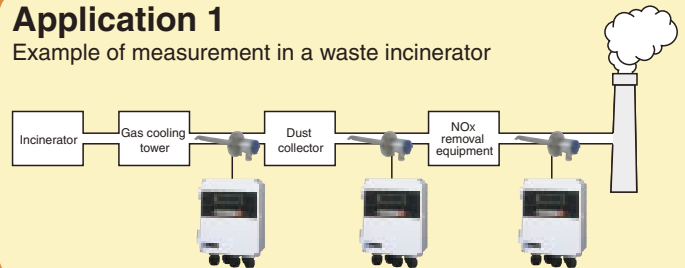
Make the settings from the front panel.

## High safety level

- (1) Detecting a break of the thermocouple for heater control in the sensor unit, the analyzer stops the power supply to the detector.
- (2) The power supply to the detector may also be stopped by external contact input in an emergency.
- (3) The key lock function prevents operational errors.

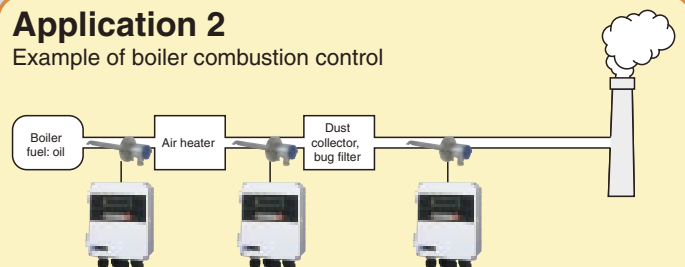
## Application 1

Example of measurement in a waste incinerator

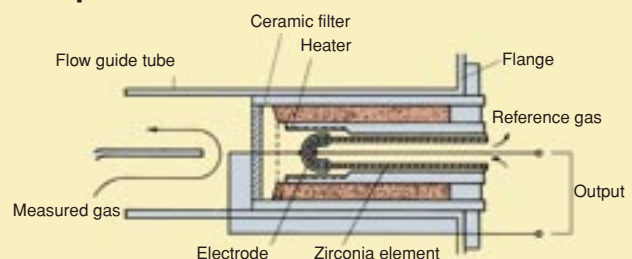


## Application 2

Example of boiler combustion control



## Principle of the detector

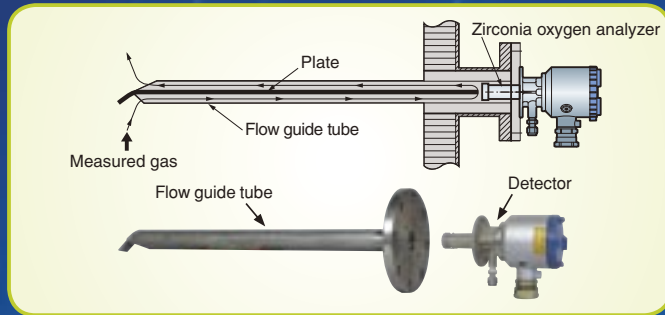


# No need for gas sampling devices and a rapid response

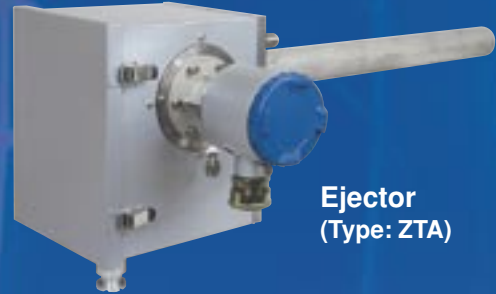
Response speed: 4 to 7 sec.

The flow guide tube design ensures a rapid response of 4 to 7 sec.

An ejector is available for high-temperature measurement (up to 1,500°C).

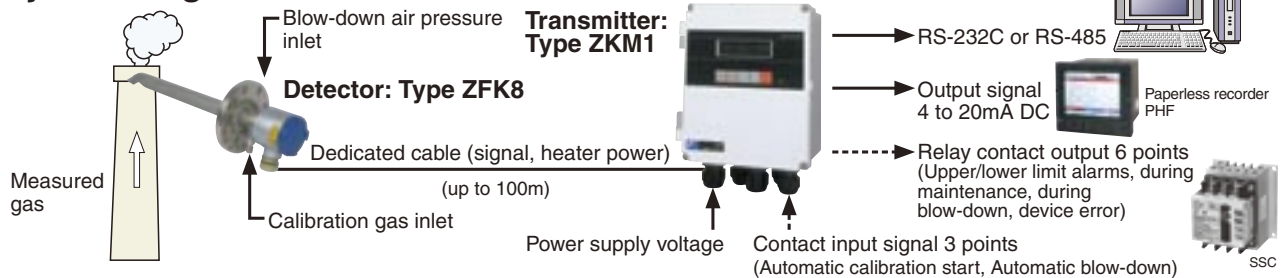


Various flow guide tubes, including one with a blow-down nozzle for high particulate levels, and models made of anti-corrosive materials, are available.



Ejector (Type: ZTA)

## System diagram



## Code symbols

### <Detector>

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16													
Z F K 8 R 5 - - - - - 1													
Description													
1	2	Cal. gas inlet Connection for $\phi$ 6 mm tube (SUS) Connection for $\phi$ 1/4 inch tube (SUS)											
1	3	Power supply AC 100 to 120V 50/60Hz AC 200 to 240V 50/60Hz(CE marking)											
0 Y 0		Flow guide tube (Flange) (Model) (Length) None None											
5	A	3	SUS304 For general use 300mm										
5	A	5	SUS304 For general use 500mm										
5	A	7	SUS304 For general use 750mm										
5	A	1	SUS304 For general use 1000mm										
5	B	3	SUS316 For corrosive gas 300mm										
5	B	5	SUS316 For corrosive gas 500mm										
5	B	7	SUS316 For corrosive gas 750mm										
5	B	1	SUS316 For corrosive gas 1000mm										
5	C	3	SUS316 With blow-down nozzle 300mm										
5	C	5	SUS316 With blow-down nozzle 500mm										
5	C	7	SUS316 With blow-down nozzle 750mm										
5	C	1	SUS316 With blow-down nozzle 1000mm										
6	D	8	SUS316 For high particulate concentrations 800mm										
6	E	8	SUS316 With cover for high particulate concentrations 800mm										
Z	Z	Z	Others Others Others										
Y A		Thermal insulation cover None With											
Y A B		Reference air inlet None Connection for $\phi$ 6 mm tube (SUS) Connection for $\phi$ 1/4 inch tube (SUS)											
1		Filter specifications Standard											
J E C		Language Japanese English Chinese											
1 2		Specification name plate Standard (100 to 120 V AC, 50/60 Hz) Standard (200 to 240 V AC, 50/60 Hz)											

### <Transmitter>

1 2 3 4 5 6 7 8 9 10 11 12											
Z K M 1 - - - - - 1											
Description											
1	2	Case structure Small size (IP66) Large size (IP67)									
B E Z		Output signal 4 to 20mA DC 0 to 1V DC Others									
1	2	Communication functions RS-232C RS-485									
1	2	Mounting fixture Panel mount Pipe mount									
Y		Optional functions None									
1	2	Combustion efficiency display function Note 1									
2	3	Blow-down									
3	4	Auto calibration									
4	5	Combustion efficiency display + blow-down Note 1)									
5	6	Combustion efficiency display + Auto calibration Note 4)									
6	7	Blow-down + Auto calibration									
7	8	Combustion efficiency display + blow-down + Auto calibration Note 4)									
J E C		Language Japanese English Chinese									
Y 1		Cock-option None (specify "none" for auto calibration) With									

Note 1: A thermocouple K or R is required for temperature measurement to enable the combustion efficiency display function.  
Note 4: When you select this display, rich mode will be a simultaneous display.

### <Ejector>

1 2 3 4 5 6 7 8						
Z T A 1 1						
Description						
1	2	Measured gas temperature For high temperatures (max. 1500°C) For general use (max. 800°C)				
B C D E		Insertion length [mm] 500 750 1000 1500				
1	3	Power supply AC 100/115V 50/60Hz AC 200/220V 50/60Hz AC 230V 50/60Hz				

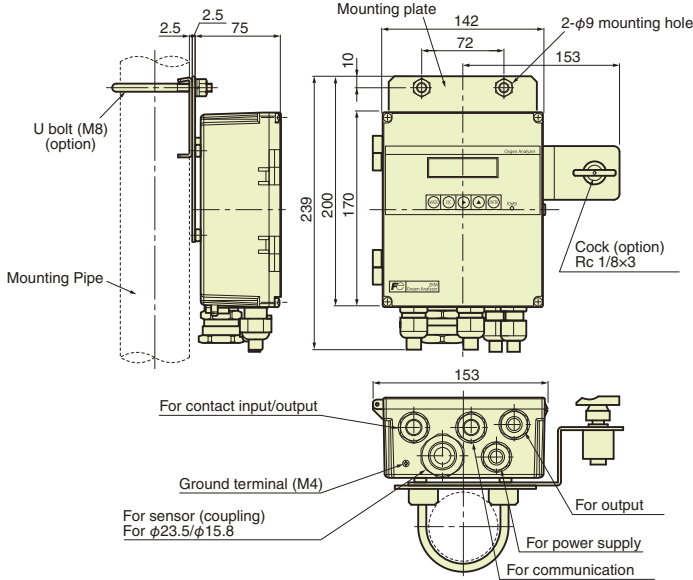
### <Replacement zirconia sensor>

AC100 to 120V: ZFK8YY15-0Y0YY-0YY  
AC200 to 240V: ZFK8YY35-0Y0YY-0YY

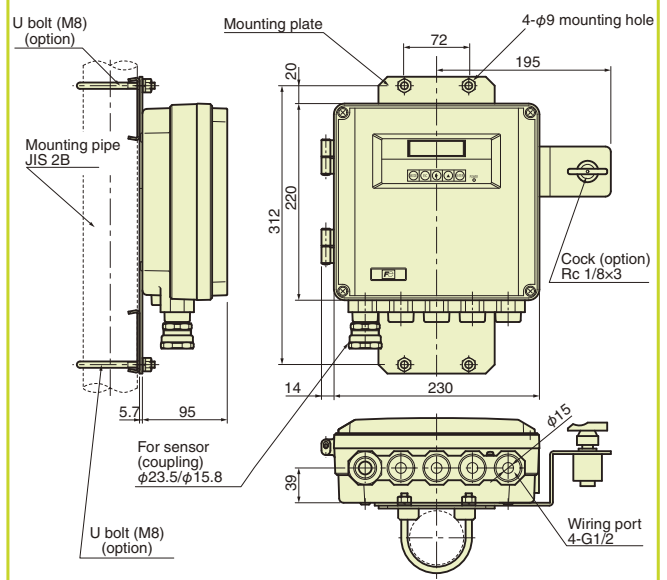


## OUTLINE DIAGRAM (Unit: mm)

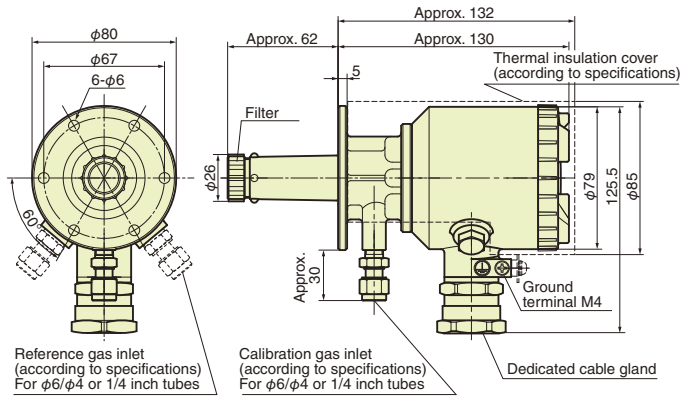
### Transmitter (Type: ZKM1)



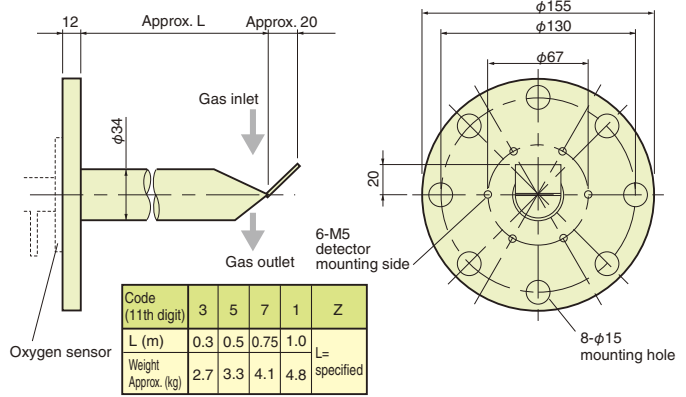
### Transmitter (Type: ZKM2)



### Detector (Type: ZFK8)



### Flow guide tube (general purpose type)



### General specifications

Measuring object	Oxygen in non-combustible gas
Measurement method	Direct insertion type zirconia method
Measurable range	Settable within a range from 0-2 to 50 vol% O <sub>2</sub>
Repeatability	±0.5% FS or less
Linearity	±2% FS or less
Zero/Span drift	Within ±1% of full scale/week
Response time	4 to 7 seconds (from the calibration gas inlet)
Analog output	4 to 20mA DC or 0 to 1V DC, insulation
Power supply voltage	100 to 120V AC or 200 to 240V AC

### Detector specifications

Measured gas temperature	-20 to +600°C (for the flow guide tube type) -20 to +1500°C (for the ejector type)
Measured gas pressure	-3 to +3 kPa
Filter	Alumina, quartz paper
Structure	Equivalent to IP66
Weight	Approx. 1.6kg (Excluding flow guide tube)

### Transmitter specifications

Measurement	Digital 4 digits with backlight
concentration display	
Contact output signal	Relay contact output 6 points
Contact input	No-voltage contact 3 points
Communication functions	RS-485 (MODBUS) or RS-232C
Function	Thermocouple break detection, key lock
Output hold function	Output is held during calibration and blow-down.
Option	Optional combustion efficiency display, blow-down, auto calibration, cock-option
Structure	IP66 or IP67 (as specified)

### Flow guide tube specifications

Type	General-purpose, anti-corrosive, with blow-down nozzle, for high particulate concentrations
Length	300 mm to 1,000 mm (as specified)
Mounting flange	JIS5K 65A (80A for high particulate concentrations)

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